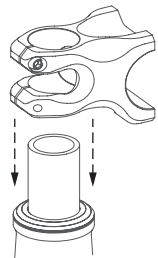


INDUSTRY NINE STEM INSTALL GUIDE

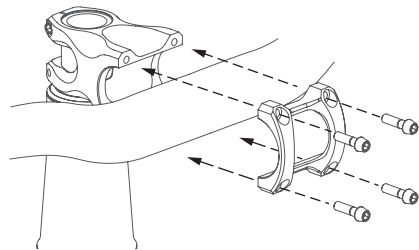
Industry Nine highly recommends that a qualified bicycle technician install your stem to ensure proper fit and torque.

Read all steps before beginning installation.

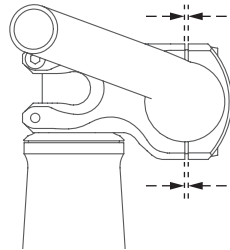
Please refer to your fork and handlebar manufacturers' recommended installation specifications.



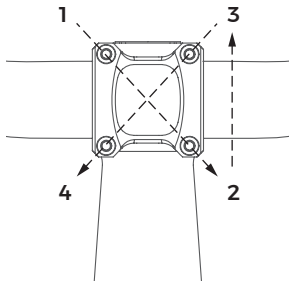
1 Slide stem body onto steerer tube.



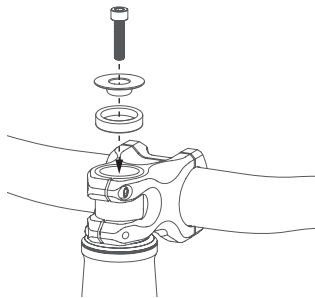
2 Thread faceplate bolts into stem until snug.



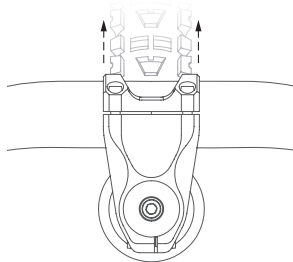
3 Ensure the gap is even on top and bottom between the faceplate and stem body.



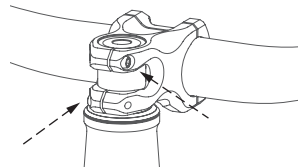
4 Tighten bolts to 5-6 Nm. Do not exceed handlebar manufacturer's specified torque.



5 Install top cap according to the fork manufacturer's specifications.



6 Ensure stem and bars are aligned with the front wheel.



7 Tighten bolts to 5-6 Nm. Do not exceed fork manufacturer's specified torque.